

- 1. This working document is intended as a checklist for the assessor when conducting Testing and Calibration Laboratory and Sampling Organization Assessments according to ISO/IEC 17025:2017. This standard incorporates all elements of ISO 9001:2015 relevant to testing and calibration laboratories and Sampling Organizations. Organizations that already have ISO 9001:2015 for their scope of service similar to their accreditation scope will be held to the requirements as referenced in Clause 8, Option B which eliminates a full assessment to clauses 8.2-8.9. However, assessors should ensure that the laboratory has incorporated this standard in their quality system regardless of their ISO 9001:2015 certification.
- 1.a.) Clauses highlighted in blue are new changes/addtions not in previous versions of ISO/IEC 17025 and can be used for transition assessments.
- Please make notes in the <u>Comments</u> column any deficiencies in the laboratory's management system identified during the assessment (see item #3). These observations may be useful when preparing the assessment report and indicate to the reviewer that a thorough assessment was conducted. It is also imperative to note evidence of compliance, making reference to procedures/work instructions, dates, and other specific observations. At a minimum should be 1 comment per major element of the checklist.
- 3. Do not recommend specific solutions to deficiencies, as this would constitute a conflict of interest.
- 4. Assess the system only to the relevant standard and to the requested scope of accreditation. Do not be concerned with system requirements stemming from: Company- or facility-imposed policies, Regulatory bodies, Subcontractors, Other sources
- 5. If additional questions arise during the assessment, indicate them (and the appropriate responses) either in the blank working document pages at the end of this document or in the empty rows included in some of the sections.
- 6. Please read the questions carefully, as the "preferred" answer in some cases may be "no" or "not applicable."
- If, at any time, the assessment team requires assistance in the interpretation of the requirements of ISO/IEC 17025: 2017, contact the PJLA office immediately.

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Section	Assessment	Yes	No	Comments/Policy/Procedure/Record
4	General Requirements			
4.1	Impartiality .			
4.1.1	Has the laboratory undertaken impartially and structured and managed activities so as to safeguard impartiality?			
4.1.2	Is the laboratory management committed to impartiality?			
	Is the laboratory responsible for the impartiality of it's laboratory activities and do not allow commercial, financial or other pressures to compromise impartiality?			
4.1.4	Does the laboratory identify risks to it's impartiality on an ongoing basis? Including those risks that arise from its activities, or from its relationships, or from the relationships of it's personnel? However, such relationships do not necessarily present a laboratory with a risk to impartiality.			
Note	A relationship that threatens the impartiality of the laboratory can be based on ownership, governance, management, personnel, shared resources, finances, contracts, marketing (including branding), and payment of a sales commission or other inducement for the referral of new customers, etc.			
	If a risk to impartiality is identified, is the laboratory able to demonstrate how it eliminates or minimizes such risk?			
4.2	Confidentiality			
	Is the laboratory responsible, through legally enforceable commitments, for the management of all information obtained or created during the performance of laboratory activities?			
	Does the laboratory inform the customer in advance, of the information it intends to place in the public domain? Except for information that the customer makes publicly available, or when agreed between the laboratory and the customer (e.g. for the purpose of responding to complaints), all other information is considered proprietary information and shall be regarded as confidential.			
4.2.2	When the laboratory is required by law or authorized by contractual arrangements to release confidential information, is the customer or individual concerned, unless prohibited by law, be notified of the information provided?			
4.2.3	Does the laboratory ensure that Information about the customer obtained from sources other than the customer (e.g. complainant, regulators) is confidential between the customer and the laboratory?			
	Is the provider (source) of this information confidential to the laboratory and not be shared with the customer, unless agreed by the source?			



4.2.4	Does personnel, including any committee members, contractors, personnel of external bodies, or individuals acting on the laboratory's behalf, keep confidential all information obtained or created during the performance of laboratory activities?	
5	Structural Requirements	
5.1	Is the laboratory a legal entity, or a defined part of a legal entity, that is legally responsible for its laboratory activities?	
Note	For the purposes of this document, a governmental laboratory is deemed to be a legal entity on the basis of its governmental status.	
5.2	responsibility for the laboratory?	
	Does the laboratory define and document the range of laboratory activities for which it conforms with this document?	
5.3	Does the laboratory only claim conformity with this document for this range of laboratory activities, which excludes externally provided laboratory activities on an ongoing basis?	
5.4	Laboratory activities shall be carried out in such a way as to meet the requirements of this document, the laboratory's customers, regulatory authorities and organizations providing recognition. This shall include laboratory activities performed in all its permanent facilities, at sites away from its permanent facilities, in associated temporary or mobile facilities or at a customer's facility.	
5.5	The laboratory shall:  a) define the organization and management structure of the laboratory, its place in any parent organization, and the relationships between management, technical operations and support services; b) specify the responsibility, authority and interrelationship of all personnel who manage, perform or verify work affecting the results of laboratory activities;	
	c) document its procedures to the extent necessary to ensure the consistent application of its laboratory activities and the validity of the results.	
	The laboratory shall have personnel who, irrespective of other responsibilities, have the authority and resources needed to carry out their duties, including:	
	a) implementation, maintenance and improvement of the management system;	
5.6	b) identification of deviations from the management system or from the procedures for performing laboratory activities;	



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	c) initiation of actions to prevent or minimize such deviations;		
	d) reporting to laboratory management on the performance of the		
	management system and any need for improvement;		
	e) ensuring the effectiveness of laboratory activities.		
	Laboratory management shall ensure that:		
	a) communication takes place regarding the effectiveness of the		
	management system and the importance of meeting customers'		
5.7	and other requirements;		
	b) the integrity of the management system is maintained when		
	changes to the management system are planned and		
	implemented.		
6	Resource Requirements		
	General		
	Does the laboratory have available the personnel, facilities,		
6.1.1	equipment, systems, and suppport services necessary to		
	manage and perform its laboratory activities?		
6.2	Personnel		
	Does all personnel of the laboratory, either internal or external,		
	that could -influence the laboratory activities		
	- act impartial?		
6.2.1	- are competent?		
	- work in accordance with the laboratory's management system?		
	, , ,		
	Does the laboratory document the competence requirements for		
	each function influencing the results of laboratory activities,		
6.2.2	including requirements for education, qualification, training,		
	technical knowledge, skills and experience?		
	Does the laboratory ensure that the personnel have the		
600	competence to perform laboratory activities for which they are		
6.2.3	responsible and to evaluate the significance of deviations?		
6.2.4	Does the management of the laboratory communicate to		
6.2.4	personnel their duties, responsibilities and authorities?		
	Does the laboratory have procedure(s) and retain records for:		
	a) determining the competence requirements?		
6.2.5	b) selection of personnel?		
0.2.5	c) training of personnel?		
	d) supervision of personnel?		
	e) authorization of personnel?		
	f) monitoring of competence of personnel?		



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	Does the laboratory authorize personnel to perform specific			
	laboratory activities, including but not limited to, the following?			
626	a) development, modification, verification and validation of			
	metnoas?			
	b) analysis of results, including statements of conformity or			
	opinions and interpretations?			
	c) report, review and authorization of results?			
6.3	Facilities and Environmental Conditions	•		
	Are facilities and environmental conditions suitable for the			
6.3.1	laboratory activities and not adversely affect the validity of			
	results?			
	Influences that can adversely affect the validity of results can	l .		
	include, but are not limited to, microbial contamination, dust,			
	electromagnetic disturbances, radiation, humidity, electrical			
	supply, temperature, sound and vibration.			
	Are requirements for facilities and environmental conditions			
	necessary for the performance of the laboratory activities			
0.0.2	documented?			
	Does the laboratory monitor control and record environmental			
	conditions in accordance with relevant specifications, methods or			
6.3.3	procedures or where they influence the validity of the results?			
	procedures of where they inhiderice the validity of the results:			
	Are measures to control facilities implemented, monitored and			
	periodically reviewed? Does it include, but not be limited to:			
	periodically reviewed: Does it include, but not be inflited to.			
	a) access to and use of areas affecting laboratory activities?			
6.3.4	b) prevention of contamination, interference or adverse			
	influences on laboratory activities?			
	c) effective separation between areas with incompatible			
	laboratory activities?			
	When the laboratory performs laboratory activities at sites or			
	facilities outside its permanent control, does it ensure that the			
6.3.5				
	requirements related to facilities and environmental conditions of			
C 4	this document are met?			
6.4	Equipment			
	Does the laboratory have access to equipment including, but not			
	limited to, measuring instruments, software, measurement			
6.4.1	standards, reference materials, reference data, reagents,			
	consumables or auxiliary apparatus which is required for the			
	correct performance of laboratory activities and which can			
	influence the result?			



Note 1	homogeneity and stability for specified properties and, for certified reference materials, specified properties with certified values, their associated measurement uncertainty and metrological traceability.  Reference materials should be used from producers that meet ISO 17034.			
Note 2	ISO Guide 33 provides guidance on the selection and use of reference materials. ISO Guide 80 provides guidance to produce in house quality control materials.	į		
6.4.2	In those cases where the laboratory uses equipment outside its permanent control, does the laboratory ensure that the requirements for equipment of this document are met?.			
6.4.3	Does the laboratory have a procedure for handling, transport, storage, use and planned maintenance of equipment in order to ensure proper functioning and to prevent contamination or deterioration?			
6.4.4	Does the laboratory verify that equipment conforms to specified requirements before being placed or returned into service?			
6.4.5	Is the equipment used for measurement capable of achieving the measurement accuracy or measurement uncertainty required to provide a valid result?			
6.4.6	Is measuring equipment calibrated when:  — the measurement accuracy or measurement uncertainty affects the validity of the reported results? or  — calibration of the equipment is required to establish the metrological traceability of the reported result?			
Note	Types of equipment having an effect on the validity of the reported results can include:  — those used for the direct measurement of the measurand, e.g. use of a balance to perform a mass measurement;  — those used to make corrections to the measured value, e.g. temperature measurements;  — those used to obtain a measurement result calculated from multiple quantities.			
6.4.7	Does the laboratory establish a calibration programme which is reviewed and adjusted as necessary in order to maintain confidence in the status of calibration?			



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6.4.8	calibration or period of validity?	
6.4.9	Is equipment that has been subjected to overloading or mishandling, gives questionable results, or has been shown to be defective or outside specified requirements, taken out of service? Is It isolated to prevent its use or clearly labelled or marked as being out of service until it has been verified to perform correctly? Does the laboratory examine the effect of the defect or deviation from specified requirements and initiate the management of nonconforming work procedure? (see 7.10)	
6.4.10	When intermediate checks are necessary to maintain confidence in the performance of the equipment, are these checks shall be carried out according to a procedure?	
6.4.11	When calibration and reference material data include reference values or correction factors, does the laboratory ensure the reference values and correction factors are updated and implemented, as appropriate, to meet specified requirements?	
6.4.12	Does the laboratory take practicable measures to prevent unintended adjustments of equipment from invalidating results?	
	Records shall be retained for equipment which can influence laboratory activities? Does laboratory records include the following, where applicable:	
	a) the identity of equipment, including software and firmware version?	
	b) the manufacturer's name, type identification, and serial number or other unique identification?	
	c) evidence of verification that equipment conforms with specified requirements?	
6.4.13	d) the current location?	
	e) calibration dates, results of calibrations, adjustments,	
	acceptance criteria, and the due date of the next calibration or	
	the calibration interval?	
	f) documentation of reference materials, results, acceptance	
	criteria, relevant dates and the period of validity?  g) the maintenance plan and maintenance carried out to date,	
	where relevant to the performance of the equipment?	
	h) details of any damage, malfunction, modification to, or repair	
	of, the equipment?	
6.5	Metrological Traceability	



	Does the laboratory establish and maintain metrological traceability of its measurement results by means of a documented unbroken chain of calibrations, each contributing to the measurement uncertainty, linking them to an appropriate reference?	
Note 1	In ISO/IEC Guide 99, metrological traceability is defined as the "property of a measurement result whereby the result can be related to a reference through a documented unbroken chain of calibrations, each contributing to the measurement uncertainty".	
Note 2	See Annex A for additional information on metrological traceability.	
0.5.2	Does the laboratory ensure that measurement results are traceable to the International System of Units (SI) through one of the following:  a) calibration provided by a competent laboratory;?	
Note 1	Laboratories fulfilling the requirements of this document are considered to be competent.	
6.5.2	b) certified values of certified reference materials provided by a competent producer with stated metrological traceability to the SI?	
Note 2	11/034 are considered to be competent.	
	directly or indirectly, with national or international standards?	
Note 3	Details of practical realization of the definitions of some important units are given in the SI brochure?	
	When metrological traceability to the SI units is not technically possible, does the laboratory demonstrate metrological traceability to an appropriate reference? Is the reference assocated with?	
	a) certified values of certified reference materials provided by a competent producer?      b) results of reference measurement procedures, specified	
	methods or consensus standards that are clearly described and accepted as providing measurement results fit for their intended use and ensured by suitable comparison?	
6.6	Externally Provided Products and Services  Does the laboratory shall ensure that only suitable externally	
	provided products and services that affect laboratory activities are used? Does this include product and sevices that:	
	a) are intended for incorporation into the laboratory's own activities?	



Ī	b) are provided, in part or in full, directly to the customer by the	
	laboratory, as received from the external provider?	
	c) are used to support the operation of the laboratory?	
	Products can include, for example, measurement standards and	
	equipment, auxiliary equipment, consumable materials and	
Note	reference materials. Services can include, for example,	
	calibration services, sampling services, testing services, facility	
	and equipment maintenance services, proficiency testing	
	services and assessment and auditing services.	
	Does the laboratory have a procedure and retain records for:	
	a) defining, reviewing and approving the laboratory's	
	requirements for externally provided products and services?	
	b) defining the criteria for evaluation, selection, monitoring of	
	performance and re-evaluation of the external providers?	
6.6.2	c) ensuring that externally provided products and services	
	conform to the laboratory's established requirements, or when	
	applicable, to the relevant requirements of this document, before	
	they are used or directly provided to the customer?	
	d) taking any actions arising from evaluations, monitoring of	
	performance and re-evaluations of the external providers?	
	Does the laboratory communicate its requirements to external	
	providers for:	
	a) the products and services to be provided?	
	b) the acceptance criteria?	
6.6.3	c) competence, including any required qualification of personnel?	
	d) activities that the laboratory, or its customer, intends to	
	perform at the external provider's premises?	
7	Process Requirements	
	Review of Requests, Tenders and Contracts	
	The laboratory shall have a procedure for the review of requests,	
	tenders and contracts. The procedure shall ensure that:	
	,	
	a) the requirements are adequately defined, documented and	
	understood;	
7.1.1	b) the laboratory has the capability and resources to meet the	
	requirements;	
	c) where external providers are used, the requirements of 6.6 are	
	applied and the laboratory advises the customer of the specific	
	laboratory activities to be performed by the external provider and	
	gains the customer's approval;	
	It is recognized that externally provided laboratory activities can	
	occur when:	



	— the laboratory has the resources and competence to perform			
Note 1	the activities, however, for unforeseen reasons is unable to			
	undertake these in part or full;			
	— the laboratory does not have the resources or competence to			
	perform the activities.			
	d) the appropriate methods or procedures are selected and are			
	capable of meeting the customers' requirements.			
	For internal or routine customers, reviews of requests, tenders			
Note 2	and contracts can be performed in a simplified way.			
	The laboratory shall inform the customer when the method			
7.1.2	requested by the customer is considered to be inappropriate or			
	out of date.			
	When the customer requests a statement of conformity to a			
	specification or standard for the test or calibration (e.g. pass/fail			
	in-tolerance/out-of-tolerance) the decision rule shall be clearly			
7.1.3	defined. Unless inherent in the requested specification or			
	standard, the decision rule selected shall be communicated to,			
	and agreed with, the customer.			
	For further guidance on statements of conformity, see ISO/IEC			
Note	Guide 98-4.			
	Any differences between the request or tender and the contract			
	shall be resolved before laboratory activities commence. Each			
	contract shall be acceptable both to the laboratory and the			
7.1.4	customer. Deviations requested by the customer shall not impact			
	the integrity of the laboratory or the validity of the results.			
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7.1.5	The customer shall be informed of any deviation from the			
	contract.			
	If a contract is amended after work has commenced, the contract			
	review shall be repeated and any amendments shall be			
	communicated to all affected personnel.			
	The laboratory shall cooperate with customers or their			
7.1.7	representatives in clarifying the customer's request and in			
7.1.7	monitoring the laboratory's performance in relation to the work			
	performed.			
	Such cooperation can include:			
	a) providing reasonable access to relevant areas of the			
	laboratory to witness customer-specific laboratory activities;			
	b) preparation, packaging, and dispatch of items needed by the			
	customer for verification purposes.	1	1	
	Records of reviews, including any significant changes, shall be			
7.1.8	retained. Records shall also be retained of pertinent discussions			
0	with a customer relating to the customer's requirements or the			
	results of the laboratory activities			
7.2	Selection, Verification and Validation of Methods			



7.2.1	Selection and Verification of Methods	
7.2.1.1	The laboratory shall use appropriate methods and procedures for all laboratory activities and, where appropriate, for evaluation of the measurement uncertainty as well as statistical techniques for analysis of data.	
Note	"Method" as used in this document can be considered synonymous with the term "measurement procedure" as defined in ISO/IEC Guide 99.	
7.2.1.2	All methods, procedures and supporting documentation, such as instructions, standards, manuals and reference data relevant to the laboratory activities, shall be kept up to date and shall be made readily available to personnel (see 8.3).	
7.2.1.3	The laboratory shall ensure that it uses the latest valid version of a method unless it is not appropriate or possible to do so. When necessary, the application of the method shall be supplemented with additional details to ensure consistent application	
Note	International, regional or national standards or other recognized specifications that contain sufficient and concise information on how to perform laboratory activities do not need to be supplemented or rewritten as internal procedures if these standards are written in a way that they can be used by the operating personnel in a laboratory. It can be necessary to provide additional documentation for optional steps in the method or additional details.	
7.2.1.4	When the customer does not specify the method to be used, the laboratory shall select an appropriate method and inform the customer of the method chosen. Methods published either in international, regional or national standards, or by reputable technical organizations, or in relevant scientific texts or journals, or as specified by the manufacturer of the equipment, are recommended. Laboratory-developed or modified methods can also be used.	
7.2.1.5	The laboratory shall verify that it can properly perform methods before introducing them by ensuring that it can achieve the required performance. Records of the verification shall be retained. If the method is revised by the issuing body, verification shall be repeated to the extent necessary.	



7.2.1.6	When method development is required, this shall be a planned activity and shall be assigned to competent personnel equipped with adequate resources. As method development proceeds, periodic review shall be carried out to confirm that the needs of the customer are still being fulfilled. Any modifications to the development plan shall be approved and authorized.	
7.2.1.7	Deviations from methods for all laboratory activities shall occur only if the deviation has been documented, technically justified, authorized, and accepted by the customer.	
Note	tne contract.	
7.2.2	Validation of Methods	
7.2.2.1	The laboratory shall validate non-standard methods, laboratory-developed methods and standard methods used outside their intended scope or otherwise modified. The validation shall be as extensive as is necessary to meet the needs of the given application or field of application.	
Note 1	Validation can include procedures for sampling, handling and transportation of test or calibration items.	
Note 2	The techniques used for method validation can be one of, or a combination of, the following:  a) calibration or evaluation of bias and precision using reference standards or reference materials; b) systematic assessment of the factors influencing the result; c) testing method robustness through variation of controlled parameters, such as incubator temperature, volume dispensed; d) comparison of results achieved with other validated methods; e) interlaboratory comparisons; f) evaluation of measurement uncertainty of the results based on an understanding of the theoretical principles of the method and practical experience of the performance of the sampling or test method.	
7.2.2.2	performed.	
7.2.2.3	The performance characteristics of validated methods as assessed for the intended use, shall be relevant to the customers' needs and consistent with specified requirements.	



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Note	Performance characteristics can include, but are not limited to, the measurement range, accuracy, the measurement uncertainty of the results, limit of detection, limit of quantification, selectivity of the method, linearity, repeatability or reproducibility, robustness against external influences or cross-sensitivity against interference from the matrix of the sample or test object, and bias.	
7.2.2.4	The laboratory shall retain the following records of validation:  a) the validation procedure used; b) specification of the requirements; c) determination of the performance characteristics of the method; d) results obtained; e) a statement on the validity of the method, detailing its fitness	
	for the intended use.	
7.3	Sampling	
7.3.1	The laboratory shall have a sampling plan and method when it carries out sampling of substances, materials or products for subsequent testing or calibration. The sampling method shall address the factors to be controlled to ensure the validity of subsequent testing or calibration results. The sampling plan and method shall be available at the site where sampling is undertaken. Sampling plans shall, whenever reasonable, be based on appropriate statistical methods.	
	The sampling method shall describe:	
7.3.2	a) the selection of samples or sites; b) the sampling plan; c) preparation and treatment of sample(s) from a substance, material or product to yield the required item for subsequent testing or calibration.	
Note	required as specified in 7.4.	
7.3.3	The laboratory shall retain records of sampling data that forms part of the testing or calibration that is undertaken. These records shall include, where relevant:  a) reference to the sampling method used; b) date and time of sampling; c) data to identify and describe the sample (e.g. number, amount, name); d) identification of the personnel performing sampling; e) identification of the equipment used; f) environmental or transport conditions; g) diagrams or other equivalent means to identify the sampling	
	g) diagrams or other equivalent means to identify the sampling location when appropriate;	



	deviations, additions to or exclusions from the sampling without and sampling plan.	
	ndling of Test or Calibration Items	
7.4.1 The rece returnece and Precloss stori	ee laboratory shall have a procedure for the transportation, seipt, handling, protection, storage, retention, and disposal or urn of test or calibration items, including all provisions cessary to protect the integrity of the test or calibration item, d to protect the interests of the laboratory and the customer. ecautions shall be taken to avoid deterioration, contamination, s or damage to the item during handling, transporting, ring/waiting, and preparation for, testing or calibration. ndling instructions provided with the item shall be followed.	
7.4.2 iden be re labo conf docu	e laboratory shall have a system for the unambiguous intification of test or calibration items. The identification shall retained while the item is under the responsibility of the oratory. The system shall ensure that items will not be infused physically or when referred to in records or other cuments. The system shall, if appropriate, accommodate a subsision of an item or groups of items and the transfer of items.	
spec abou item shal 7.4.3 proc Whe ackr labo	on receipt of the test or calibration item, deviations from ecified conditions shall be recorded. When there is doubt out the suitability of an item for test or calibration, or when an modes not conform to the description provided, the laboratory all consult the customer for further instructions before occeding and shall record the results of this consultation. Then the customer requires the item to be tested or calibrated knowledging a deviation from specified conditions, the coratory shall include a disclaimer in the report indicating which sults may be affected by the deviation.	
<b>7.4.4</b> envi	nen items need to be stored or conditioned under specified vironmental conditions, these conditions shall be maintained, initored and recorded.	
7.5 Tecl	chinical Records	



7.5.1	The laboratory shall ensure that technical records for each laboratory activity contain the results, report and sufficient information to facilitate, if possible, identification of factors affecting the measurement result and its associated measurement uncertainty and enable the repetition of the laboratory activity under conditions as close as possible to the original. The technical records shall include the date and the identity of personnel responsible for each laboratory activity and for checking data and results. Original observations, data and calculations shall be recorded at the time they are made and shall be identifiable with the specific task.	
7.5.2	The laboratory shall ensure that amendments to technical records can be tracked to previous versions or to original observations. Both the original and amended data and files shall be kept, including the date of alteration, an indication of the altered aspects and the personnel responsible for the alterations.	
7.6	Evaluation of Measurement Uncertainty	
7.6.1	Laboratories shall identify the contributions to measurement uncertainty. When evaluating measurement uncertainty, all contributions which are of significance, including those arising from sampling, shall be taken into account using appropriate methods of analysis.	
7.6.2	A laboratory performing calibrations, including of its own equipment, shall evaluate the measurement uncertainty for all calibrations.	
7.6.3	A laboratory performing testing shall evaluate measurement uncertainty. Where the test method precludes rigorous evaluation of measurement uncertainty, an estimation shall be made based on an understanding of the theoretical principles or practical experience of the performance of the method.	
Note 1	In those cases where a well-recognized test method specifies limits to the values of the major sources of measurement uncertainty and specifies the form of presentation of the calculated results, the laboratory is considered to have satisfied 7.6.3 by following the test method and reporting instructions.	
Note 2	For a particular method where the measurement uncertainty of the results has been established and verified, there is no need to evaluate measurement uncertainty for each result if the laboratory can demonstrate that the identified critical influencing factors are under control.	



Note 3	For further information, see ISO/IEC Guide 98-3, ISO 5725 and ISO 21748.			
	Ensuring the Validity of Results			
7.7.1	The laboratory shall have a procedure for monitoring the validity of results. The resulting data shall be recorded in such a way that trends are detectable and, where practicable, statistical techniques shall be applied to review the results. This monitoring shall be planned and reviewed and shall include, where appropriate, but not be limited to:  a) use of reference materials or quality control materials; b) use of alternative instrumentation that has been calibrated to provide traceable results; c) functional check(s) of measuring and testing equipment; d) use of check or working standards with control charts, where applicable; e) intermediate checks on measuring equipment; f) replicate tests or calibrations using the same or different methods; g) retesting or recalibration of retained items; h) correlation of results for different characteristics of an item;			
	i) review of reported results; j) intralaboratory comparisons;			
	k) testing of blind sample(s).			
	The laboratory shall monitor its performance by comparison with results of other laboratories, where available and appropriate. This monitoring shall be planned and reviewed and shall include, but not be limited to, either or both of the following:			
	a) participation in proficiency testing;		-	
Note	ISO/IEC 17043 contains additional information on proficiency tests and proficiency testing providers. Proficiency testing providers that meet the requirements of ISO/IEC 17043 are considered to be competent.			
	b) participation in interlaboratory comparisons other than proficiency testing.			
7.7.3	Data from monitoring activities shall be analysed, used to control and, if applicable, improve the laboratory's activities. If the results of the analysis of data from monitoring activities are found to be outside pre-defined criteria, appropriate action shall be taken to prevent incorrect results from being reported.			
7.8	Reporting of Results	-		
	General General			



7.8.1.1 i	The results shall be reviewed and authorized prior to release. The results shall be provided accurately, clearly, unambiguously and objectively, usually in a report (e.g. a test report or a calibration certificate or report of sampling) and shall include all the information agreed with the customer and necessary for the interpretation of the results and all information required by the method used. All issued reports shall be retained as technical records.	
Note 1	For the purposes of this document, test reports and calibration certificates are sometimes referred to as test certificates and calibration reports, respectively.	
	Reports can be issued as hard copies or by electronic means, provided that the requirements of this document are met	
7010	When agreed with the customer, the results may be reported in a simplified way. Any information listed in 7.8.2 to 7.8.7 that is not reported to the customer shall be readily available.	
	Common Requirements for Reports (Test, Calibration or Sampling)	
ι	Each report shall include at least the following information, unless the laboratory has valid reasons for not doing so, thereby minimizing any possibility of misunderstanding or misuse:	
(	a) a title (e.g. "Test Report", "Calibration Certificate" or "Report of Sampling");	
	b) the name and address of the laboratory;	
	c) the location of performance of the laboratory activities,	
f	including when performed at a customer facility or at sites away from the laboratory's permanent facilities, or in associated temporary or mobile facilities;	
ä	d) unique identification that all its components are recognized as a portion of a complete report and a clear identification of the end;	
	e) the name and contact information of the customer;	
	f) identification of the method used;	
	g) a description, unambiguous identification, and, when	
	necessary, the condition of the item;	
(	h) the date of receipt of the test or calibration item(s), and the date of sampling, where this is critical to the validity and application of the results;	
	i) the date(s) of performance of the laboratory activity;	
	i) the date of issue of the report;	



	k) reference to the sampling plan and sampling method used by the laboratory or other bodies where these are relevant to the		
	validity or application of the results;		
	I) a statement to the effect that the results relate only to the items		
	tested, calibrated or sampled;		
	m) the results with, where appropriate, the units of measurement;		
	n) additions to, deviations, or exclusions from the method;		
	o) identification of the person(s) authorizing the report;		
	p) clear identification when results are from external providers.		
	The laboratory should include a statement specifying that the		
Note	report shall not be reproduced except in full, without approval of		
	the laboratory.		
	The laboratory shall be responsible for all the information		
	provided in the report, except when information is provided by the		
	customer. Data provided by a customer shall be clearly identified.		
	In addition, a disclaimer shall be put on the report when the		
7.8.2.2	information is supplied by the customer and can affect the validity		
	of results. Where the laboratory has not been responsible for the		
	sampling stage (e.g. the sample has been provided by the		
	customer), it shall state in the report that the results apply to the		
	sample as received		
7.8.3	Specific Requirements For Test Reports		<u> </u>
	In addition to the requirements listed in 7.8.2, test reports shall,		
	where necessary for the interpretation of the test results, include		
	the following:		
	a) information on specific test conditions, such as environmental		
	conditions:		
	b) where relevant, a statement of conformity with requirements or		
	specifications (see 7.8.6);		
	c) where applicable, the measurement uncertainty presented in		
	the same unit as that of the measurand or in a term relative to the		
7.8.3.1	measurand (e.g. percent) when:		
	— it is relevant to the validity or application of the test results;		
	, and the same of		
	— a customer's instruction so requires, or		
	— the measurement uncertainty affects conformity to a		
	I I II III III III III III III III III		
	specification limit;		
	specification limit;		
	specification limit;		



	Where the laboratory is responsible for the sampling activity, test		
7.8.3.2	reports shall meet the requirements listed in 7.8.5 where		
	necessary for the interpretation of test results.		
7.8.4	Specific Requirements for Calibration Certificates		
	In addition to the requirements listed in 7.8.2, calibration		
	certificates shall include the following:		
7.8.4.1	a) the measurement uncertainty of the measurement result		
	presented in the same unit as that of the measurand or in a term		
	relative to the measurand (e.g. percent);		l l
	According to JCGM 200:2012, a measurement result is generally		
Nata	expressed as a single measured quantity value including unit of		
Note	measurement and a measurement uncertainty.		
	·		
	b) the conditions (e.g. environmental) under which the		
	calibrations were made that have an influence on the		
	measurement results;		
	c) a statement identifying how the measurements are		
	metrologically traceable (see Annex A);		
7.8.4.1	d) the results before and after any adjustment or repair, if		
	available;		
	e) where relevant, a statement of conformity with requirements or		
	specifications (see 7.8.6);		
	f) where appropriate, opinions and interpretations (see 7.8.7).		
	Where the laboratory is responsible for the sampling activity,		l l
7.8.4.2	calibration certificates shall meet the requirements listed in 7.8.5		l l
	where necessary for the interpretation of test results.		
	A calibration certificate or calibration label shall not contain any		l l
7.8.4.3	recommendation on the calibration interval except where this has		
	been agreed with the customer.		
7.8.5	Reporting Sampling – Specific Requirements	 -	
	Where the laboratory is responsible for the sampling activity, in		
	addition to the requirements listed in 7.8.2, reports shall include		
	the following, where necessary for the interpretation of results:		
	a) the date of sampling;		
	b) unique identification of the item or material sampled (including		
7054	the name of the manufacturer, the model or type of designation		
7.8.5.1	and serial numbers as appropriate); c) the location of sampling, including any diagrams, sketches or	-	
	photographs;		
	d) a reference to the sampling plan and sampling method; e) details of any environmental conditions during sampling that		
	affect the interpretation of the test results;		
	fairect the interpretation of the test results;		<u>'</u>



	f) information required to evaluate measurement uncertainty for		
	subsequent testing or calibration.		
7.8.6	Reporting Statements of Conformity		
7.8.6.1	When a statement of conformity to a specification or standard is provided, the laboratory shall document the decision rule employed, taking into account the level of risk (such as false accept and false reject and statistical assumptions) associated with the decision rule employed and apply the decision rule.		
Note	Where the decision rule is prescribed by the customer, regulations or normative documents, a further consideration of the level of risk is not necessary.	1	
	The laboratory shall report on the statement of conformity, such that the statement clearly identifies:		
	a) to which results the statement of conformity applies;		
7.8.6.2	b) which specifications, standards or parts thereof are met or not		
	met; c) the decision rule applied (unless it is inherent in the requested specification or standard).		
Note	For further information, see ISO/IEC Guide 98-4.		
7.8.7	Reporting Opinions and Interpretations		
7.8.7.1	When opinions and interpretations are expressed, the laboratory shall ensure that only personnel authorized for the expression of opinions and interpretations releases the respective statement. The laboratory shall document the basis upon which the opinions and interpretations have been made.		
	It is important to distinguish opinions and interpretations from statements of inspections and product certifications as intended in ISO/IEC 17020 and ISO/IEC 17065, and from statements of conformity as referred to in 7.8.6.		
7.8.7.2	The opinions and interpretations expressed in reports shall be based on the results obtained from the tested or calibrated item and shall be clearly identified as such.		
7.8.7.3	When opinions and interpretations are directly communicated by dialogue with the customer, a record of the dialogue shall be retained.		
7.8.8	Amendments to Reports		
7.8.8.1	When an issued report needs to be changed, amended or re- issued, any change of information shall be clearly identified and, where appropriate, the reason for the change included in the report.		



	Amendments to a report after issue shall be made only in the form of a further document, or data transfer, which includes the statement "Amendment to Report, serial number [or as otherwise identified]", or an equivalent form of wording.			
Note	document.			
	When it is necessary to issue a complete new report, this shall be uniquely identified and shall contain a reference to the original that it replaces.			
7.9	Complaints	-	•	
7.9.1	The laboratory shall have a documented process to receive, evaluate and make decisions on complaints.			
7.9.2	A description of the handling process for complaints shall be available to any interested party on request. Upon receipt of a complaint, the laboratory shall confirm whether the complaint relates to laboratory activities that it is responsible for and, if so, shall deal with it. The laboratory shall be responsible for all decisions at all levels of the handling process for complaints.			
7.9.3	The process for handling complaints shall include at least the following elements and methods:  a) description of the process for receiving, validating, investigating the complaint, and deciding what actions are to be taken in response to it; b) tracking and recording complaints, including actions undertaken to resolve them;			
7.9.4	c) ensuring that any appropriate action is taken.  The laboratory receiving the complaint shall be responsible for gathering and verifying all necessary information to validate the complaint.			
7.9.5	Whenever possible, the laboratory shall acknowledge receipt of the complaint, and provide the complainant with progress reports and the outcome.			
	The outcomes to be communicated to the complainant shall be made by, or reviewed and approved by, individual(s) not involved in the original laboratory activities in question.			
Note	This can be performed by external personnel.			
7.9.7	Whenever possible, the laboratory shall give formal notice of the end of the complaint handling to the complainant.			
7.10	Nonconforming Work			



	The laboratory shall have a procedure that shall be implemented when any aspect of its laboratory activities or results of this work do not conform to its own procedures or the agreed requirements of the customer (e.g. equipment or environmental conditions are out of specified limits, results of monitoring fail to meet specified criteria). The procedure shall ensure that:			
	a) the responsibilities and authorities for the management of nonconforming work are defined;			
7.10.1	b) actions (including halting or repeating of work and withholding of reports, as necessary) are based upon the risk levels established by the laboratory;			
	c) an evaluation is made of the significance of the nonconforming work, including an impact analysis on previous results;			
	d) a decision is taken on the acceptability of the nonconforming work;			
	e) where necessary, the customer is notified and work is recalled;			
	f) the responsibility for authorizing the resumption of work is defined.			
7.10.2	jactions as specified in 7.10.1, bullets b) to t).			
7.10.3	Where the evaluation indicates that the nonconforming work could recur, or that there is doubt about the conformity of the laboratory's operations with its own management system, the laboratory shall implement corrective action.			
7.11	Control of Data and Information Management	•		
7.11.1	The laboratory shall have access to the data and information needed to perform laboratory activities.			
7.11.2	The laboratory information management system(s) used for the collection, processing, recording, reporting, storage or retrieval of data shall be validated for functionality, including the proper functioning of interfaces within the laboratory information management system(s) by the laboratory before introduction. Whenever there are any changes, including laboratory software configuration or modifications to commercial off-the-shelf software, they shall be authorized, documented and validated before implementation.			
Note 1	In this document "laboratory information management system(s)" includes the management of data and information contained in both computerized and non-computerized systems. Some of the requirements can be more applicable to computerized systems than to non-computerized systems.			



Note 2	Commercial off-the-shelf software in general use within its designed application range can be considered to be sufficiently validated.		
	The laboratory information management system(s) shall:		
	a) be protected from unauthorized access;		
	b) be safeguarded against tampering and loss;		
	c) be operated in an environment that complies with supplier or		
	laboratory specifications or, in the case of non-computerized		
7 11 2	systems, provides conditions which safeguard the accuracy of		
7.11.3	manual recording and transcription;		
	d) be maintained in a manner that ensures the integrity of the		
	data and information;		
	e) include recording system failures and the appropriate		
	immediate and corrective actions.		
	When a laboratory information management system is managed		
	and maintained off-site or through an external provider, the		
	laboratory shall ensure that the provider or operator of the		
	system complies with all applicable requirements of this		
	document.		
	The laboratory shall ensure that instructions, manuals and		
	reference data relevant to the laboratory information		
7.11.5	management system(s) are made readily available to personnel.		
	Calculations and data transfers shall be checked in an		
	appropriate and systematic manner.		
	Management System Requirements		
	General		
	The laboratory shall establish, document, implement and		
	maintain a management system that is capable of supporting and		
	demonstrating the consistent achievement of the requirements of		
	this document and assuring the quality of the laboratory results.		
-	In addition to meeting the requirements of Clauses 4 to 7, the		
	laboratory shall implement a management system in accordance		
	with Option A or Option B.		
Note	See Annex B for more information.		
L	Option A		
	As a minimum, the management system of the laboratory shall		
	address the following:		
	— management system documentation (see 8.2);		
	<ul><li>— control of management system documents (see 8.3);</li></ul>		
8.1.2	— control of records (see 8.4);		
	<ul><li>actions to address risks and opportunities (see 8.5);</li><li>improvement (see 8.6);</li></ul>		



I	— corrective action (see 8.7);		
	— internal audits (see 8.8);		
	— management reviews (see 8.9).		
8.1.3	Option B		
	A laboratory that has established and maintains a management		
	system, in accordance with the requirements of ISO 9001, and		
	that is capable of supporting and demonstrating the consistent		
	fulfilment of the requirements of Clauses 4 to 7, also fulfils at		
	least the intent of the management system requirements		
	specified in 8.2 to 8.9.		
8.2	Management System Documentation (Option A)		
	Laboratory management shall establish, document, and maintain		
	policies and objectives for the fulfilment of the purposes of this		
8.2.1	document and shall ensure that the policies and objectives are		
	acknowledged and implemented at all levels of the laboratory		
	organization.		
8.2.2	The policies and objectives shall address the competence,		
0.2.2	impartiality and consistent operation of the laboratory.		
	Laboratory management shall provide evidence of commitment		
8.2.3	to the development and implementation of the management		
	system and to continually improving its effectiveness.		
	All decumentation processes systems records related to the		
	All documentation, processes, systems, records, related to the fulfilment of the requirements of this document shall be included		
8.2.4	in, referenced from, or linked to the management system.		
	in, referenced from, or linked to the management system.		
	All personnel involved in laboratory activities shall have access to		
	the parts of the management evetem decumentation and related		
8.2.5	information that are applicable to their responsibilities.		
	'' '		
8.3	Control of Management System Documents (Option A)		
8.3.1	The laboratory shall control the documents (internal and external)		
0.3.1	that relate to the fulfilment of this document.		
	In this context, "document" can be policy statements, procedures,		
	specifications, manufacturer's instructions, calibration tables,		
Note	charts, text books, posters, notices, memoranda, drawings,		
	plans, etc. These can be on various media, such as hard copy or		
	digital.		
	The laboratory shall ensure that:		
	a) documents are approved for adequacy prior to issue by		
	authorized personnel;		
	b) documents are periodically reviewed, and updated as		
	necessary; c) changes and the current revision status of documents are		
	identified:		
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points of use and, where necessary, their distribution is controlled; e) documents are uniquely identified; f) the unimended use of obsolete documents is prevented, and suitable identification is applied to them if they are retained for any purpose.  8.4. Control of Records (Option A)  1. The laboratory shall implement the controls needed for the identification, storage, protection, back-up, archive, retrieval, retention time, and disposal of its records. The laboratory shall implement the controls needed for the identification, storage, protection, back-up, archive, retrieval, retention time, and disposal of its records. The laboratory shall records for a period consistent with its contractual obligations. Access to these records shall be consistent with the confidentiality commitments and records shall be readily available.  Note A Adional requirements regarding technical records are given in 7.5.  8.5 Actions to address risks and opportunities (Option A)  The laboratory shall consider the risks and opportunities associated with the laboratory activities in order to: a) give assurance that the management system achieves its intended results:  1. 5.1 b) enhance opportunities to achieve the purpose and objectives of the laboratory; c) prevent, or reduce, undesired impacts and potential failures in the laboratory sativities:  1. a) actions to address these risks and opportunities; b) how to:  2. a) actions to address these risks and opportunities; b) how to:  3. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5.	0.3.2	d) relevant versions of applicable documents are available at	
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results.		rogulto	

Issued: 2/17

New



Note 1	Options to address risks can include identifying and avoiding threats, taking risk in order to pursue an opportunity, eliminating the risk source, changing the likelihood or consequences, sharing the risk, or retaining risk by informed decision.	
	Opportunities can lead to expanding the scope of the laboratory activities, addressing new customers, using new technology and other possibilities to address customer needs.	
8.6	Improvement (Option A)	
061	The laboratory shall identify and calcut appartunities for	
Note	Opportunities for improvement can be identified through the review of the operational procedures, the use of the policies, overall objectives, audit results, corrective actions, management review, suggestions from personnel, risk assessment, analysis of data, and proficiency testing results.	
8.6.2	The laboratory shall seek feedback, both positive and negative, from its customers. The feedback shall be analysed and used to improve the management system, laboratory activities and customer service.	
	Examples of the types of feedback include customer satisfaction surveys, communication records and review of reports with customers.	
8.7	Corrective Action (Option A)	
8.7.1	determining the causes of the honconformity;	
	— determining if similar nonconformities exist, or could potentially occur;  c) implement any action needed; d) review the effectiveness of any corrective action taken; e) update risks and opportunities determined during planning, if necessary; f) make changes to the management system, if necessary.	
8.7.2	Corrective actions shall be appropriate to the effects of the nonconformities encountered.	
8.7.3	The laboratory shall retain records as evidence of:	



FJLA			
	a) the nature of the nonconformities, cause(s) and any subsequent actions taken;		
	b) the results of any corrective action.		
8.8	Internal Audits (Option A)		
	The laboratory shall conduct internal audits at planned intervals to provide information on whether the management system:		
0.01	a) conforms to:		
0.0.1	— the laboratory's own requirements for its management system, including the laboratory activities;		
	— the requirements of ISO/IEC 17025:2017;		
	b) is effectively implemented and maintained.		
	The laboratory shall:		
	a) plan, establish, implement and maintain an audit program		
	including the frequency, methods, responsibilities, planning		
	requirements and reporting, which shall take into consideration		
	the importance of the laboratory activities concerned, changes		
	affecting the laboratory, and the results of previous audits;		
0.00			
8.8.2	b) define the audit criteria and scope for each audit;		
	c) ensure that the results of the audits are reported to relevant		
	management;		
	d) implement appropriate correction and corrective actions without undue delay;		
	e) retain records as evidence of the implementation of the audit		
	program and the audit results.		
Note	ISO 19011 provides guidance for internal audits.		



8.9	Management reviews (Option A)			
	Does the laboratory management shall review its management system at planned intervals, in order to ensure its continuing suitability, adequacy and effectiveness, including the stated policies and objectives related to the fulfilment of ISO/IEC 17025:2017?			
8.9.2	The inputs to management review shall be recorded and shall include information related to the following:  a) changes in internal and external issues that are relevant to the laboratory;  b) fulfilment of objectives; c) suitability of policies and procedures; d) status of actions from previous management reviews; e) outcome of recent internal audits; f) corrective actions; g) assessments by external bodies; h) changes in the volume and type of the work or in the range of laboratory activities; i) customer and personnel feedback; j) complaints; k) effectiveness of any implemented improvements; l) adequacy of resources; m) results of risk identification; n) outcomes of the assurance of the validity of results; and o) other relevant factors, such as monitoring activities and training.			
Additional	The outputs from the management review shall record all decisions and actions related to at least:  a) the effectiveness of the management system and its processes; b) improvement of the laboratory activities related to the fulfilment of the requirements of this document; c) provision of required resources; d) any need for change.  Requirements (Required for surveillance and re-accreditation)	asses		
	ion symbol must be included in the package. This includes but	t not li	mited	to (Website page, letterhead, test or calibration report
Use of the		ı		
	For applicant laboratories:  Does the applicant laboratory use the PJLA Logo?  Note: Applicant laboratories are not permitted to use the PJLA			
	Is the accredited laboratory utilizing the correct symbol (i.e.			
	testing and/or calibration)?			



Is the symbol reproduced in a size that is clearly distinguishable?		
Is the symbol reproduced in a single-color (black or a single color belonging to the house-style of the accredited lab)? Is the symbol identifiable?		
Is the accredited laboratory properly stating their accreditation status? "Accredited to ISO/IEC 17025:2005" or utilizing the ILAC		
Is the accredited laboratory properly using the symbol on:		
a) promotional material and business stationary?		
b) test or calibration certificates or labels? (See note 1)		
c) website?		
d) technical literature?		
Is the accredited laboratory appropriately using the symbol by not placing the symbol on:		
a) legal documents (i.e. contracts or checks)?		
b) on test/calibration certificates or any other material referencing work or items not covered by scope of accreditation?		
c) any documentation of sites that are not accredited by PJLA?		
d) on subcontractor's certificates or documentation?		
e) on products or items which laboratory has tested or calibrated (except calibration labels)?		
Where tests or calibrations outside the scope of the accreditation are included on reports, certificates or enclosed letters with results, has the laboratory clearly defined "This laboratory is not accredited for the tests or calibrations marked"?		
eted Tests or Calibrations		



	If the accredited laboratory included the results of subcontracted tests or calibrations on reports or certificates can they			
	demonstrate that they have:			
	a) obtained approval from the subcontracted laboratory?			
	b) obtained approval from the subcontractor to report excerpts from the subcontractor's report on the certificate?			
	c) objective evidence that the subcontractor itself is accredited for the specific tests or calibrations concerned and results have been included in the subcontractor's endorsed report or certificate?			
	Does the laboratory use any oversight or recognition body logo or			
	symbol on their certificates, reports or any other material? If yes,			
	which body's logo or symbol are they using?			
**To be rev	riewed at all assessments (Accreditation, Surveillance and Rea	accred	litation	1**
	For applicant laboratories:			
	Is there objective evidence for PT activity for each item to be			
	included within proposed scope of accreditation?			
	Are the results meaningful i.e. demonstrating the laboratory's			
	competence in performing specified tests or calibrations?			
	compotence in penerming operation to the critical and its			
	For accredited laboratories:			
	Is there a documented proficiency testing plan or schedule?			
	Does this plan or schedule include all items included on the			
	scope of accreditation to be tested within a four year period?			
	Has the laboratory completed at least one proficiency test each year?			
	Has the proficiency plan or schedule been approved by PJLA?			
	For any unfavorable results gathered during proficiency testing,			
	was appropriate corrective action taken?			
PL-2 Meas	urement Traceability Policy			



	Does the laboratory have documented policies and procedures regarding measurement traceability and reference this traceability on test/calibration reports?			
	Does the laboratory have documented procedures detailing the verification, transport and storage of reference standards?			
	Has the laboratory employed the services of an external calibration provider(s) that are accredited to ISO/IEC 17025:2005 for the calibration(s) performed?			
	If not, can the laboratory demonstrate reverse traceability, an uninterrupted chain, back to NIST or another NMI?			
	Does the laboratory have on file and available the current certificates and scopes of accreditation for the external calibration laboratories employed?			
PL-3 Policy	y on Measurement Uncertainty for Calibration and Testing Lab	orator	ies	
	For applicant laboratories: Has the laboratory applied its documented procedure to provide measurement uncertainties for every measured quantity, instrument or gage listed in its scope of accreditation?  (Well recognized test methods or calibration procedures that specify limits to the values of major sources of uncertainties will			
	meet this requirement)			
	For accredited laboratories: Are stated uncertainties periodically reviewed and updated to evaluate changes to be made to any influence listed in an uncertainty budget?			
	Does the laboratory include a metrological statement or reference estimated uncertainties on calibration/test reports?			
Surveilland	ce of Previous Nonconformities and Corrective Action			
	The assessor shall verify that previous nonconformities have been resolved and that corrective actions have been effectively implemented.			



17025:2005 17025:2017 Cross-Reference 4.1.1 4.1.5.b 4.1.2 4.1.3 4.1.4 Note 2 Was a note, but now is a clause requirement 4.1.4 4.1.5 4.1.5.c 4.2.1 4.1.6 4.2.2 4.2.3 4.2.4 4.1 5.1 4.2 5.2 5.3 5.2.1 5.4 4.1.5.e 5.5.a 4.1.5.f 5.5.b 5.5.c 4.1.5.a 4.1.5.i 5.6.a 4.1.5.j 5.6.b 5.6.c 5.6.d 5.6.e 4.1.6 5.7.a 4.2.7 5.7.b 6.1.1 5.2 6.2 6.2.1 5.2.1 6.2.2 6.2.3 6.2.4 6.2.5 4.1.5.a, 4.1.5.d 6.2.6 5.3 6.3 6.4 4.6 6.5 6.6 7.1 5.6 4.4 5.4 7.2 5.7 5.8 7.4 4.13 7.5 5.4.6 7.6 7.7 5.9 5.10 7.8 4.8 7.9 4.8 7.10 4.13 7.11 8.1.1 4.2.1 8.1.2 8.1.3 4.2 8.2.2 8.2.3 8.2.4 8.2.5 4.3 8.3.1 4.3.2.2, 4.3.2.3 8.3.2 4.13 8.4 4.13.1.1 8.4.1 4.13.1.2 thru 8.4.2 4.13.1.4 4.1, 4.10 8.5 8.5.1 8.5.2 8.5.3 4.10 8.6 8.6.1 8.6.2 4.11 8.7 8.7.1 8.7.2 8.7.3 4.14 8.8 8.8.1 8.8.2 4.15.1 8.9.1 8.9.2 Some elements are the same; however, the requirement for 4.15.2 8.9.3 "outputs" is new

New/Changed clauses from the revsion of ISO/IEC 17025:2005 to ISO/IEC 17025:2017